

## AURO PLANTODECOR® Premium wall paint No. 524

### Technical Data Sheet

**Type of material** Ecological dispersion wall paint, white, for interiors.

#### Intended purpose

Paint for application on all mineral and organic bases (e.g. wallpaper, plaster, clay, concrete, brickwork, lime plaster or gypsum plaster boards. Suited for all interior surfaces.

#### Technical properties

- Consistently ecological choice of raw materials.
- Open-pored (sd value < 0,05 m).
- Minimal inclination to drip and spatter.
- Rated as "very low-emission" product according to the AgBB evaluation scheme.
- Details in conformity with DIN EN 13300 (depending on coverage, base, and coating method).
- Degree of whiteness (luminosity): 98
- Opacity (contrast ratio): class 1
- Sheen level: (measuring angle of 85°): matt
- Coverage (at 0,15 l/m): 7 m
- Abrasion: Class 1 (abrasion resistant acc. To DIN EN 53778)

#### Composition

Mineral fillers, water, Replebin®, titanium dioxide, cellulose, surfactants made of rapeseed-, castor oil, ammonia, thiazoles. May cause allergic reactions. Current full declaration on [www.auro.com](http://www.auro.com).

#### Colour shades

White, not fading to yellow. Can be tinted with Full-shade tinting colour No. 330\*. See colour tone examples in the AURO Colour Designer on [www.auro.com](http://www.auro.com).

#### Application method

Brushing, rolling or airless spraying (tested with Wagner SF 23 Plus):  
Set pressure: 250 bar, Spraying pressure: 200 bar, Spraying nozzle size: 419 (Trade Tip 3), pistol: AG 08.

#### Drying time in standard climate (20 °C / 65% rel. humidity)

- Overcoatable after 4 – 6 hours. Dried through and loadable after 48 hours.
- High humidity levels and low temperatures prolong drying times.
- Provide for adequately tempered ventilation during the drying period.

**Density** 1,54 g/ml.

**Thinner** Product is ready for application but can be thinned with max. 20% water.

#### Consumption rate

Approx. 0.10 to 0.15 l/m<sup>2</sup> per coat, depending on the type of base, manner of application and surface quality. Determine the exact consumption on sample.

#### Cleaning of tools

Carefully press out brushes or rollers immediately after use and wash thoroughly in water. If necessary, add AURO Plant Soap No. 411\*.

**Storage** Keep out of reach of children. Store cool, frost-free and dry in the tightly closed container. Before closing, remove adhering paint from the rim of the can and from the lid.

**Storage stability** In the original, tightly closed container at 18 °C: 12 months.

**Packaging material** Polypropylene, metal handle.

#### Disposal

Liquid residues: EWC code 080120, designation: Paints. GIS-Code: M-DFo1 dispersion paints, solvent-free. Only completely emptied containers with dried product residues can be returned for recycling. Only dried product residues can be disposed of as fully hardened paints or household waste.

#### Attention

Observe the customary protective measures. Ensure adequate skin protection and ventilation. Rinse with water in case of skin contact, rinse thoroughly with plenty of water and consult a doctor in the event of contact with the eyes. For further details see Safety Data S, Technical Data Sheets\*.

EU VOC value according to 2004/42/EC II A (aWb): 30 g/l (2010). Product VOC: ≤ 1 g/l.

# Technical recommendations for application

## AURO PLANTODECOR® Premium wall paint No. 524

### 1. SUBSTRATE

#### 1.1 Suitable substrates

- Wallpaper, plaster, concrete, lime-sand stone, brickwork, clay, gypsum plaster boards, lime plaster, old coatings able of wetting (dispersions, lime paints, silicate paints).
- Conduct test coating to establish compatibility before application on glass-fibre fabric, textile, vinyl and structured wall coverings.

#### 1.2 General substrate requirements

The substrate must be dry, clean, firm, chemically neutral to mildly alkaline, able to support, adhering, free from oil, fat, separating or staining substances.

### 2. COATING SYSTEM

#### 2.1. Substrate preparation

- Brush off loose particles. Flourey and sanding substances must be removed by brushing.
- Remove sinter skin by grinding. Wash off releasing agents.
- Fill holes and cracks with AURO Wall filler No. 329\* and sand smooth, remove burrs.
- Carefully reseal wallpaper seams; remove paste residues.
- Completely remove poorly adhering, peeling coatings, as well as old coatings that have a poor wetting ability or are otherwise improper.

#### 2.2 Basic treatment

- Intact, uniformly absorbing bases can be primed with AURO PLANTODECOR Premium wall paint No. 524, diluted with max. 20% water.
- Intensely or varyingly absorbent surfaces are primed with AURO Plaster primer No. 301\*, diluted with water in a 1:1 ratio.

#### 2.3 Intermediate treatment

- Apply uniformly with a brush, roller or spray gun (airless).
- Can be thinned with up to max. 20 % of water, depending on the kind of base and the method of application.
- For coloured decoration, the product can be tinted with AURO Full-shade tinting colour No. 330\*.
- For strong colour shades, the tinting ex factory is recommendable.
- It is recommended to do a representative test coating to determine the actual colour effect and appearance.

#### 2.4 Final treatment

Proceed as described in 2.3, add up to max. 20 % water if necessary. Final treatment is not necessary if intermediate treatment already produces the desired result.

### 3. AFTER-TREATMENT

Decorative follow-up treatment is possible with AURO Colour wash plant glazes No. 360\*, Wall glaze waxes No. 370\* or Colour wash binder No. 379\* with the addition of pigments.

### 4. REMARKS

- Check the base for suitability and compatibility prior to product application.
- Avoid direct exposure to sunlight, moisture influences and dirt while the coat is drying.
- Mix products with different batch numbers prior to application to offset batch-induced differences.
- Process temperature at least 10 °C, max. 30 °C, max. 85% rel. humidity, optimal 20-23 °C, 40-65% rel. humidity.
- Stir thoroughly prior to application.
- Protect surrounding surfaces, remove stains and spatters immediately with water and AURO Plant soap No. 411\*.
- Leave new plasters and lime-sand brick walls untreated for at least 6 weeks; neutralise if necessary.
- Slightly cloudy surfaces can form, depending on the given object conditions (e.g. large surfaces exposed to intense light). Consequently, avoid partial drying and work speedily wet-on-wet.
- Check and maintain the surfaces regularly for optimal, permanent protection and immediately repair damaged areas.
- Observe the state of the art for planning and coating (applicable regulations and procedures).
- All coating work must be adapted to the given object and its use.

\* See respective Technical Data Sheets.

The Technical Data Sheet gives recommendations and examples of possible use. No liability or other legal responsibility can be derived. Use of the advice does not create any legal relationship. The information provided is based on our present knowledge and does not exempt the user from his personal responsibility. The respective state-of-the-art practices must be observed when implementing coating work and the required preparations. The conditions on site and the product's suitability must be checked appropriately and professionally. With publication of a new edition this technical data sheet is no longer valid. Status: 27.02.2015

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