



### Technical data

Material	
Main component	Acrylic copolymer, solvent-free

  

Property	Regulation	Value
Colour		White
Installation temperature		-10 °C to 45 °C ; 14 °F to 113 °F
Temperature resistance		Permanent -40 °C to 90 °C ; -40 °F to 194 °F
Storage		Protect from frost, cool and dry

### Areas of application

For preparation and stabilisation of substraces for subsequent application of pro clima adhesive tapes such as TESCO VANA, TESCO PROTECT and sealing tapes in the EXTOSAL series. Suitable for wood, wood-fibre boards, masonry, roofs, walls and ground slabs.

#### Coverage

Delivery form	Content	Application width	Coverage
Tin	0.75 l	60 mm	~60 m; 65 yd
		75 mm	~45 m; 49 yd
		150 mm	~22 m; 24 yd
Tin	2.5 l	60 mm	~185 m; 200 yd
		75 mm	~150 m; 164 yd
		150 mm	~75 m; 82 yd
Dispenser bottle	1 l	60 mm	~75 m; 82 yd
		75 mm	~60 m; 65 yd
		150 mm	~30 m; 33 yd

The quantity used may vary depending on the substrate and application method.

### Supply forms

Art. no.	GTIN	Contents	Weight	Sales unit	Container
11427	4026639114273	0.75 l	1 kg	6	540
11430	4026639114303	2.5 l	3 kg	4	160
11449	4026639114495	1 l	1.13 kg	6	432

### Advantages

- ✓ Secure bonds: penetrates deep and strengthens dusty substraces or substraces with insufficient stability
- ✓ Saves time: no drying time is necessary on absorbent substraces
- ✓ More flexible work: use on dry and slightly moist substraces
- ✓ Can be applied and spread with just one hand using the application bottle
- ✓ Can be used at any time of the year: can also be applied during frosty conditions
- ✓ Excellent values in hazardous substance testing, has been tested according to the ISO 16000 evaluation scheme, solvent-free

### Substrates

Before primer is applied, clean the substraces. Frozen and soaked substraces are not suitable for the application of primer. There must be no water-repellent substances (e.g. grease or silicone) on the substrace.

All mineral surfaces (e.g. plaster or concrete) and (used) timber substraces can be pre-treated. It is also possible to strengthen porous materials such as wood-fibre underlay panels.

Permeable absorbent substraces (e.g. wood-fibre underlay panels) may be slightly moist. In this case, the adhesive tape to be used can be stuck directly onto primer that is still wet. The product achieves its final level of strength only when it has dried. It may be advisable to use covers to protect the area that has been treated. Primer that has not yet fully dried must be protected against the effects of the weather.

If butyl rubber tapes (e.g. EXOSEAL range) that hinder diffusion are stuck onto relatively well-sealed, non-absorbent substraces (e.g. concrete), the primer must first be allowed to fully dry before the adhesive tape is put in place.

Only ORCON CLASSIC or ORCON MULTIBOND can be used when applying primer for joint adhesives. The primer and ORCON CLASSIC must be fully dried (1-2 days) before the membrane material is stuck in place (dry process).

## General conditions

Shake or stir the can well before use. One litre of primer can be used to treat an area of about 4.5 m<sup>2</sup> (48 ft<sup>2</sup>).

For particularly quick and easy application insert the 1 litre dispenser bottle in to the TENAPP application tool. Advantages: Application and distribution in just one step, using just one hand and no contamination of the primer in the container.



\*Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions)

Tested for hazardous substances according to



The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about application and construction is given in the pro clima planning documentation and application recommendations. If you have any questions, please call the pro clima technical hotline Ireland and UK:

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**As product suppliers in the UK and Ireland, we're happy to assist you with your projects and have expert technical and sales advice on hand.**



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